

FIG 4 \rightarrow $t/0$

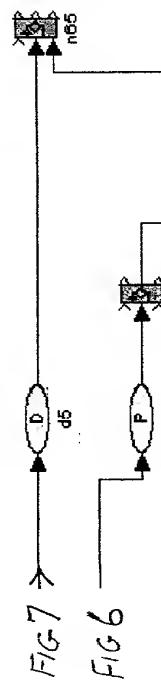


FIG 6 \rightarrow $t/0$

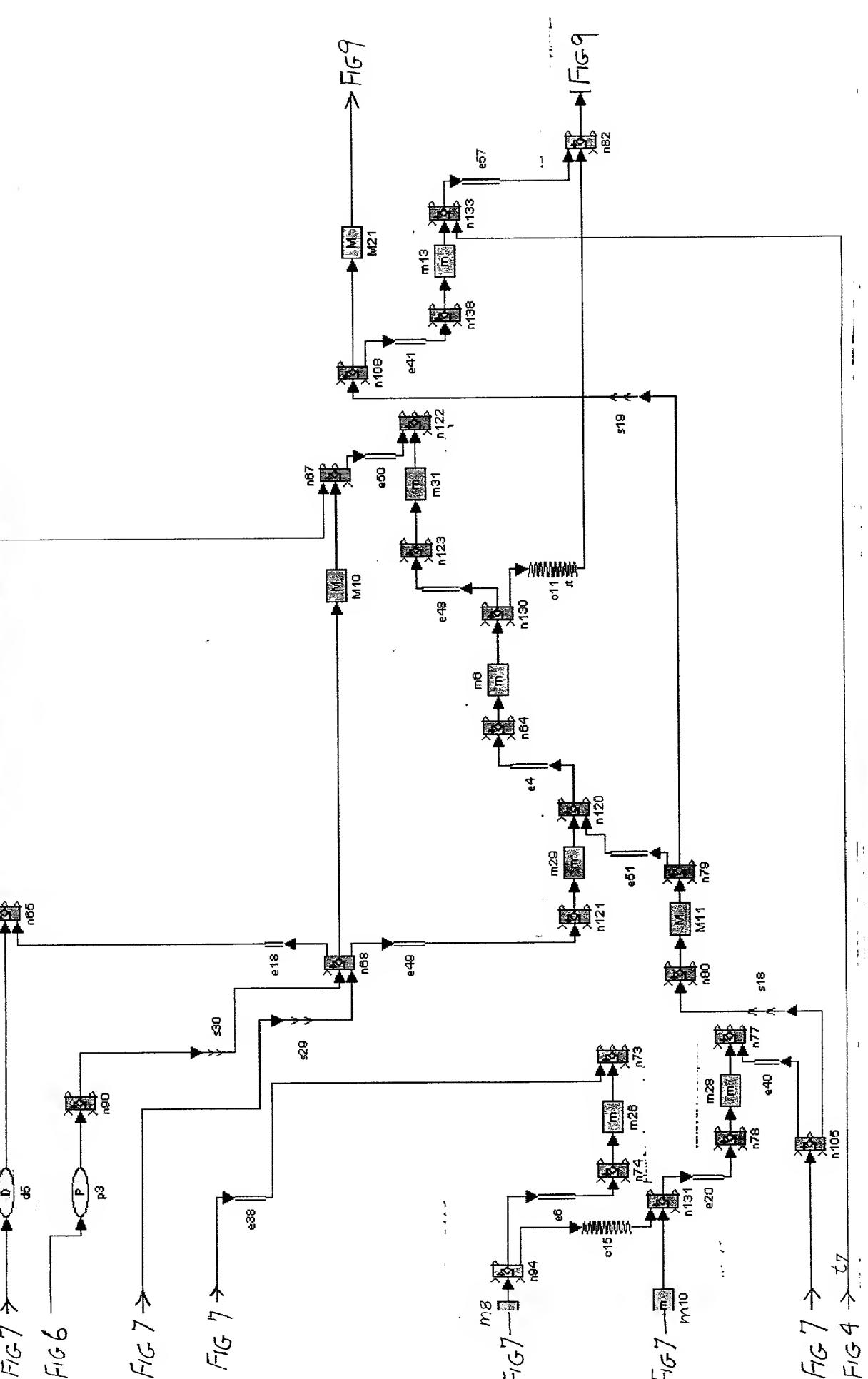


FIG 8

Fig. 9

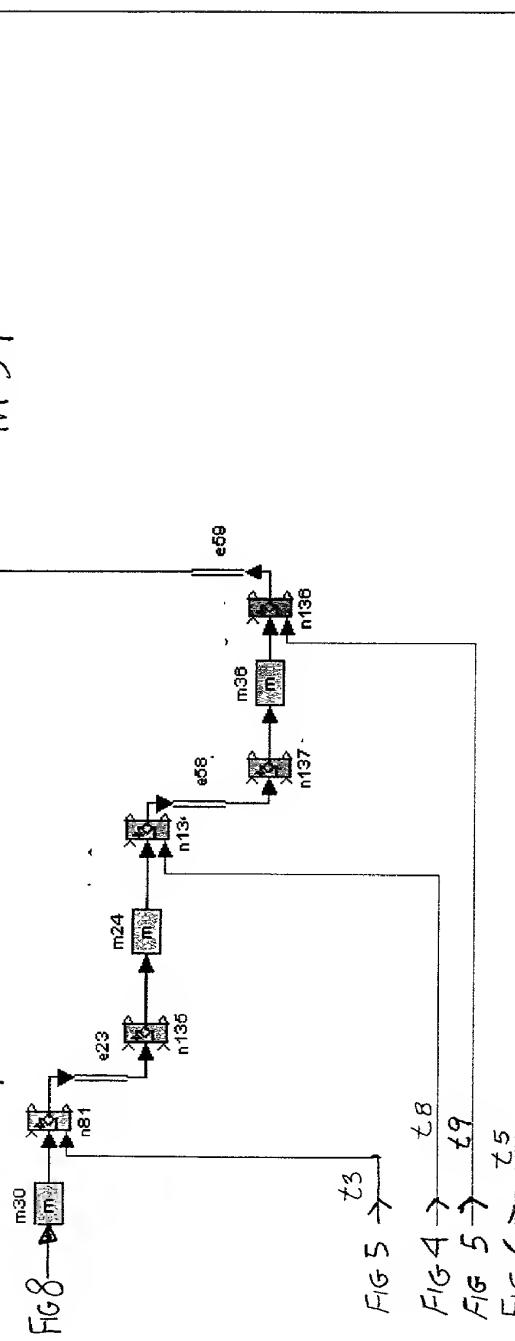
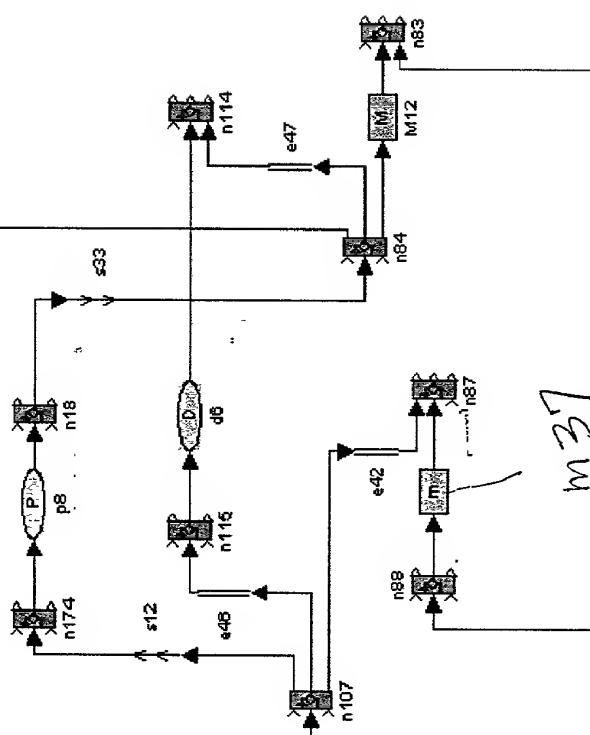
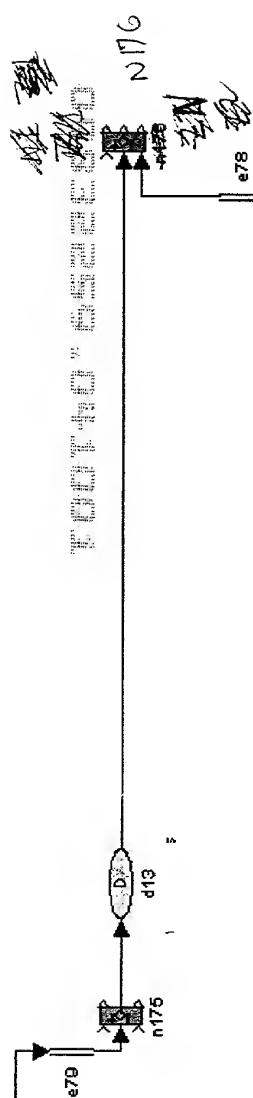


Fig. 8



m37

Fig. 8



n116

Fig. 2

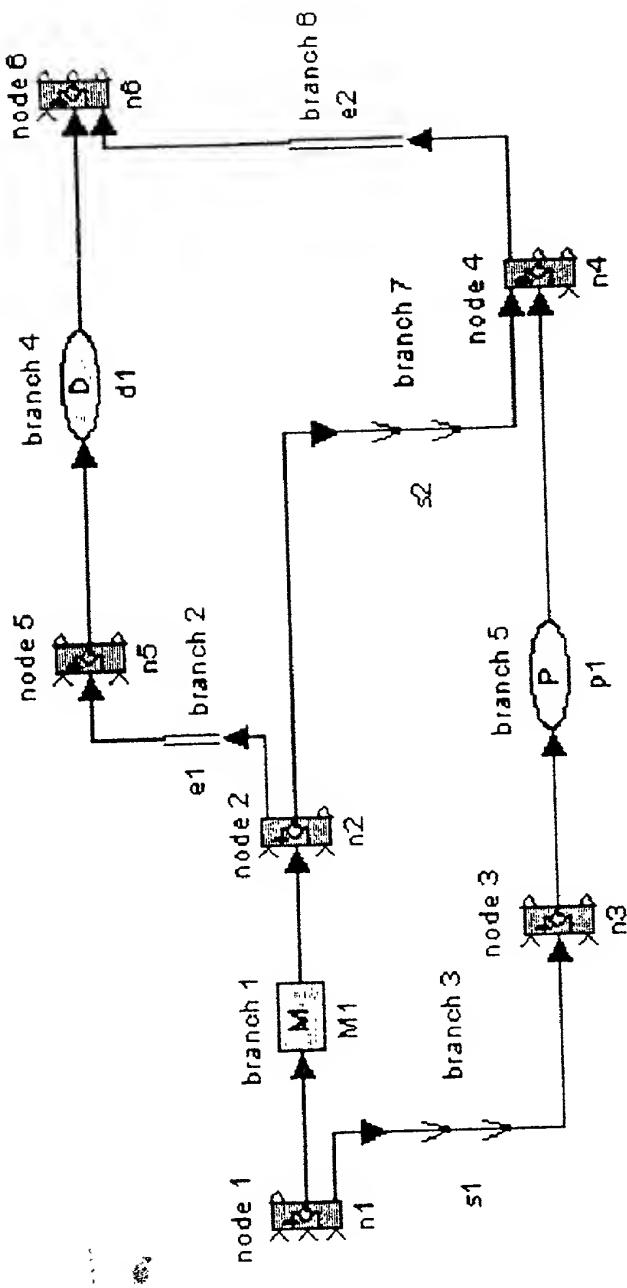


Fig - 10

G H

	Events	ON	OFF
1	Gob Interceptor	334	14
2	Blanks Close	324	130
3	Blanks Open	130	321
4	Plunger Up	33	123
5	First Baffle	9	125
6	Plunger Down	127	327
7	Funnel	1	150
8	Settle Blow	1	1
9	Plunger Cooling	150	260
10	Invert	200	260
11	Neckring Open	274.5	283
12	Revert	282	172
13	Molds Close/Open	229	170
14	Mold Cooling	10	150
15	Blowhead	290	113
16	Final Blow	348	120
17	Take Out IN	137	197
18	Tongs Close	178	78
19	Take Out OUT	197	90

Fig - 11

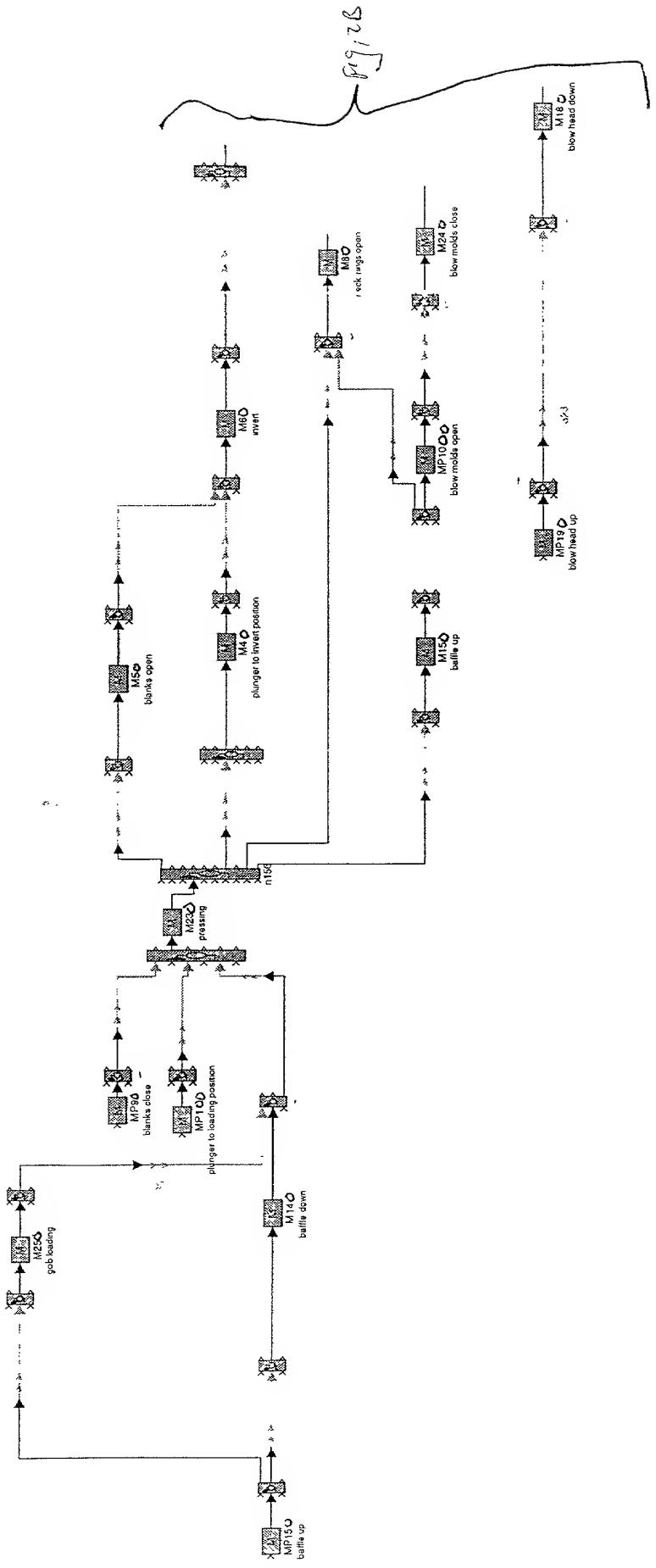
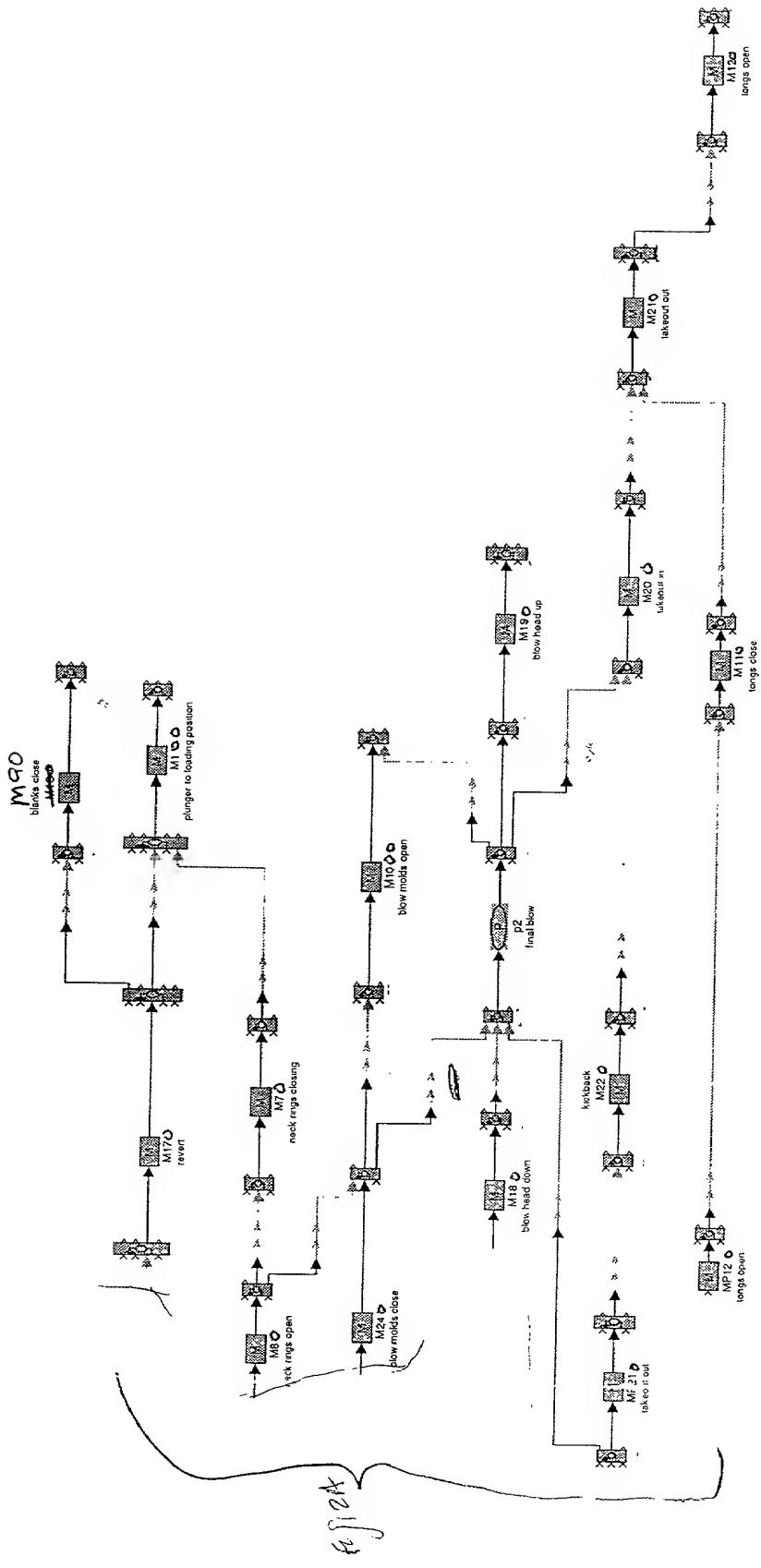


Fig. 1.



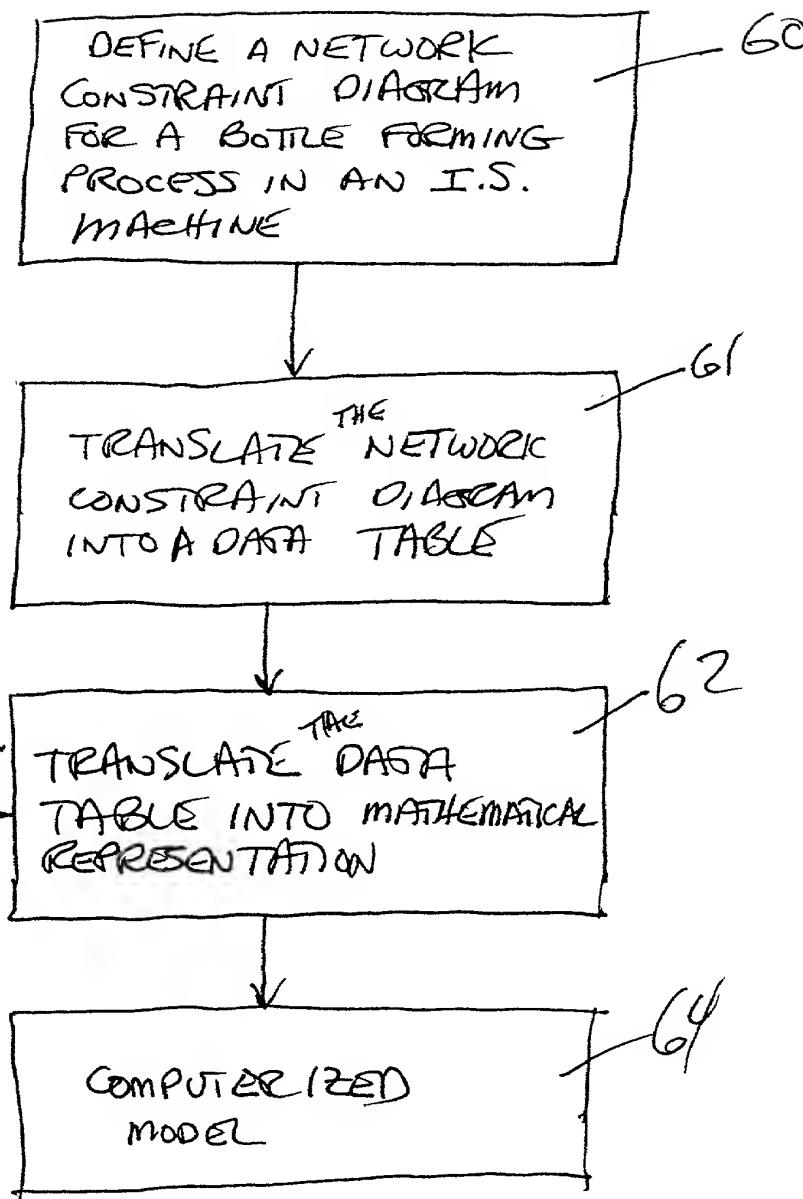


Fig - 13

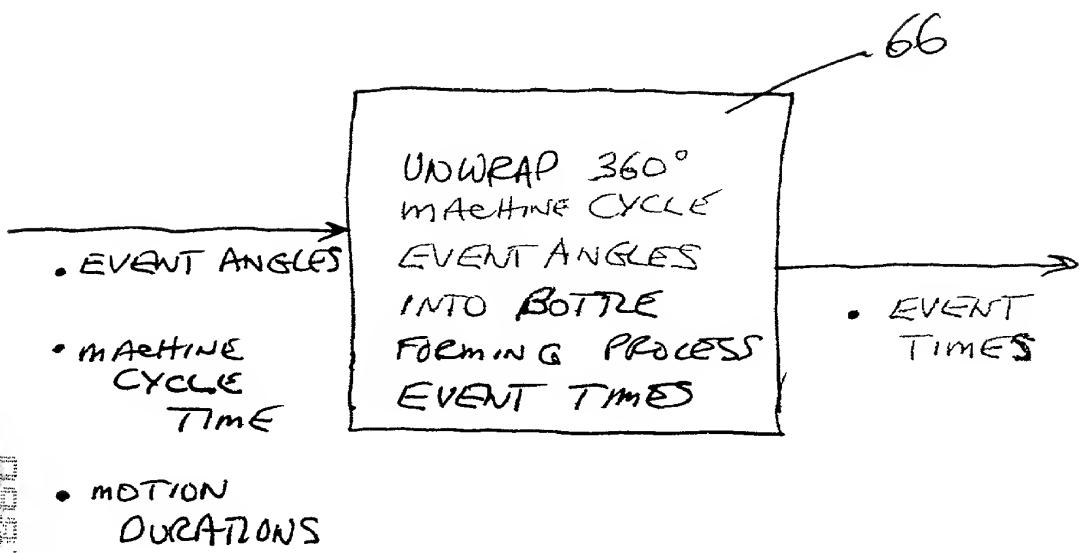


FIG - 14

